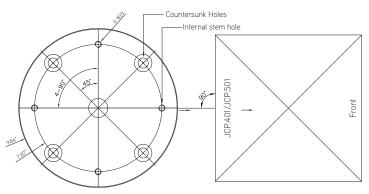
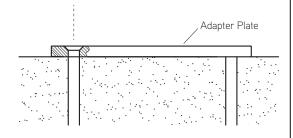
## 

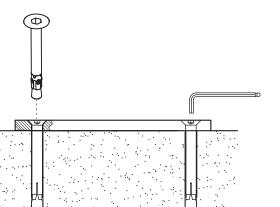
To achieve the exact desired position of the JCP401/501, it is imperative that the adapter plate and internal stem be aligned correctly. One of the 4 internal stem holes must face direction of umbrella. Drill (4) holes on concrete according to countersunk holes in diagram below. Hole depth should be no less than 4" / 100mm.



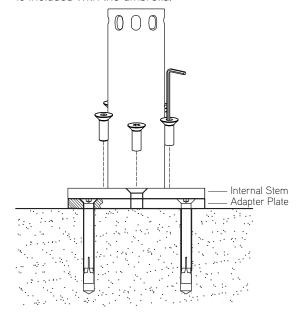
Make sure all adapter plate holes align with drilled holes in concrete.



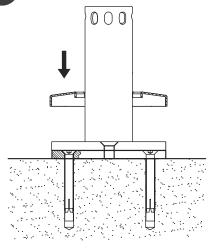
Insert (4) expansion bolts into countersunk holes and tighten using an allen wrench.



Align internal stem holes with adapter plate holes. Insert (4) stem bolts and tighten using an allen wrench to secure. **Note:** Internal stem is included with the umbrella.



5 Slide internal stem cover over internal stem.



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